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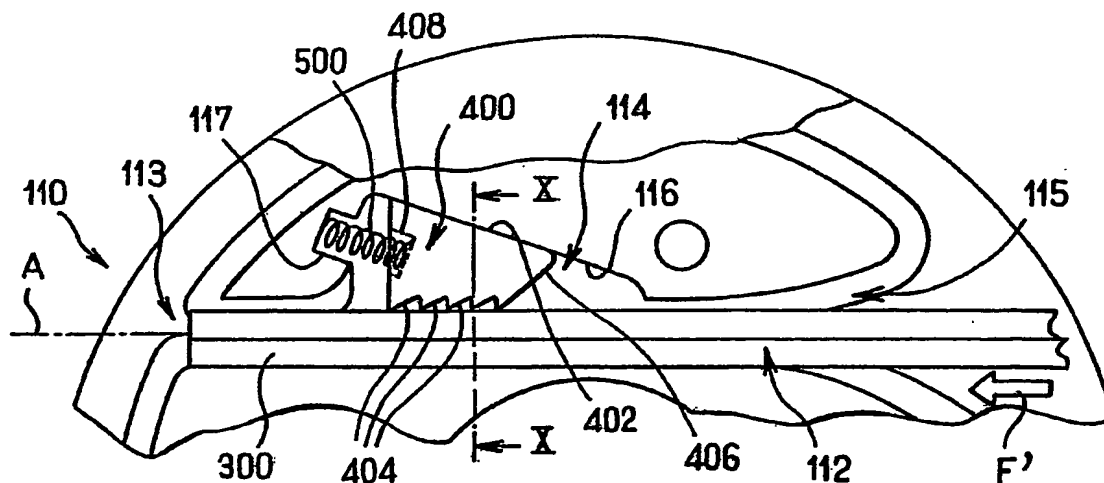
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(54) Title: A CUTTING HEAD FOR A BRUSH CUTTER, EDGE TRIMMER OR SIMILAR



(57) Abstract: A cutting head for a brush cutter, edge trimmer or similar comprises a passageway (112) for a cutting string (300) and a mobile string locking element (400) suitable for locking the string (300) in its passageway. According to the invention, the passageway is generally offset from a central axis of the head and opens at both ends at the periphery of the head, and the locking mobile element is a one way-locking element, whereby a strand of string can be readily inserted into the passageway from a first end opening thereof and extracted from the passageway from the second end opening thereof.

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A CUTTING HEAD FOR A BRUSH CUTTER, EDGE TRIMMER OR
SIMILAR

The present invention concerns in general the
5 field of devices for cutting plants, such as brush
cutters, edge trimmers, etc.

In this type of device, one or more cutting
strings, progressively unwound from a reserve as the
strings wear or in the form of individual strands
10 replaced when worn, must be firmly locked relative to
the rotary cutting head on which they are mounted.

In this regard, a certain number of techniques
are known for locking the string.

One of these techniques relies upon a mobile
15 locking element of the cam type, which is acted upon by
a spring and/or by the centrifugal force generated
during the rotation of the head to exert a pressure on
the string, a bearing counter-surface being provided
opposite the locking element to trap the string locally
20 between the element and the bearing surface. The
documents US-A-4 301 642, US-A-4 335 510 and EP-A-
0 824 854 give examples of these techniques.

To improve the locking effect, it is also known
to provide on the locking element a series of teeth
25 capable of a better anchoring with the material
(usually a polyamide) of the string.

Despite these provisions, it sometimes happens
that the retention of the string in the head is not
achieved with sufficient effectiveness. In such a case,
30 traction forces exerted on the string, particularly
when the cutting encounters obstacles or particularly
hard or bushy plants, may cause the string to move

relative to the locking device, and possibly (in the case of strands of string) slide out of the head.

In extreme cases, it may even happen, under the effect of very powerful actions (particularly in the case of a brush cutter with a string of considerable section), that the locking cam completely passes through the hard point offered by the string's resistance to the compression or the squeezing when the cam turns, to finally cancel out any locking effect.

10 The present invention aims to overcome these limitations of the state of the art and to propose an improved string lock, which at the same times makes a strand of string easy to put in place and to remove.

Another aim of the present invention is to have
15 a locking mechanism that does not interfere with a central mounting region of the head, i.e. which can be easily arranged in the head peripheral region.

Still another aim of the present invention is to make it possible, as a function of the required
20 retention forces, to make the locking element cooperate with the string in a gripping relationship over a significantly greater length of the string than could be obtained with a cam.

To this end, the invention proposes a cutting
25 head for a brush cutter, edge trimmer or similar, of the type comprising a passageway for a cutting string and a mobile string locking element suitable for locking the string in its passageway, characterized in that the passageway is generally offset from a central
30 axis of the head and opens at both ends at the periphery of the head, and in that the locking mobile element is a one way-locking element, whereby a strand of string can be readily inserted into the passageway

from a first end opening thereof and extracted from the passageway from the second end opening thereof.

Certain preferred, but non-limitative, aspects of this cutting head are:

5 * the mobile locking element is located between the passageway and the periphery of the head.

10 * the head comprises a cavity sheltering the locking element and delimited on one side by the string passageway and on an opposite side by a surface oriented at an oblique angle relative to the direction of the string passageway, while the locking element comprises both a working face capable of locking the cutting string and a bearing face oriented at an oblique angle relative to the working face and suitable for sliding against the said obliquely angled surface of the cavity.

15 * the working face of the locking element is oriented substantially in one plane.

20 * the locking element is acted upon by a pushing member.

 * the pushing member comprises a pressure spring.

25 * the pressure spring acts between one surface of the cavity situated in the region where the obliquely angled surface is furthest from the string passageway and a region opposite the locking element.

 * the locking element comprises, in the region of one extremity on the side of engagement with the cutting string, a string guidance cut-away section.

30 * the locking element comprises on a working face arrangements for gripping with the string.

 * the gripping arrangements comprise teeth.

* the gripping arrangements are provided substantially along the whole extent of the working face of the locking element.

5 * the locking element comprises in a working face a longitudinal slot suitable for at least partially receiving the cutting string.

* the cutting string presents a rugged section, and the locking element is suitable for acting on a ridge of the string.

10 * the locking element is suitable for moving in translation in a direction generally transverse to a radial direction of the head.

The invention also proposes a vegetation cutting device such as a brush cutter, edge trimmer or similar, 15 characterized in that it comprises a cutting head as defined above and a motor suitable for driving said head in rotation.

Other aspects, aims and advantages of the present invention will appear more clearly from the 20 following detailed description of the preferred embodiments of the latter, given by way of non-limitative example and made with reference to the appended drawings in which:

Figures 1 to 3 are three views in side elevation 25 illustrating a cutting head according to one embodiment of the invention.

Figure 4 is a plan view of a generally disc-shaped part constituting a portion of a cutting head according to the invention.

30 Figure 5 is a profile view of two disc-shaped parts assembled to form the cutting head.

Figure 6 is a profile view of a generally disc-shaped intermediate part that can, with two other

parts, form another cutting head according to the invention.

Figure 7 is a profile view of this other cutting head in the assembled state.

5 Figure 8 is a schematic plan view of the cutting head in Figure 7, with four strands of cutting string mounted in the latter.

10 Figure 8A shows in perspective a curved bearing zone defined by the cutting head for one of the strands.

Figure 9 illustrates a detail of the disc-shaped part in Figure 4, fitted with a device for locking a strand of string.

15 Figure 10 is a view in cross-section along the line X-X in Figure 9.

Figure 11 is a cross-sectional view of a first variant of embodiment of the string locking device.

Figure 12 is a view in perspective of a locking member belonging to the locking device in Figure 11.

20 Figure 13 is a cross-sectional view of a second variant of embodiment of the string locking device.

Figure 14 is a cross-sectional view of a third variant of the string locking device.

25 Figure 15 is a plan view of a fourth variant of the string locking device, and

Figure 16 is a view in section along the line XVI-XVI in Figure 15.

30 It will be noted as a preliminary matter that, from one figure to the other, the identical or similar elements or parts have, wherever possible, been identified by the same reference marks.

Figures 1 to 3 represent a cutting head for a brush cutter, edge trimmer and similar according to the

invention, globally identified by the reference 100, suitable for being mounted on the extremity of a drive shaft 200 provided for the purpose, fixing arrangements 202 (washer, nut, mechanism of indexation in rotation), as well as a counterplate intended to cooperate with the said fixing arrangements in a manner completely conventional in itself.

The cutting head is implemented here by overlaying and assembling two disc-shaped parts 110a and 110b concentric with the axis of rotation of the drive shaft 200 and comprising, on their faces turned one towards the other, arrangements for running of strands of string and for retaining those strands as will be seen in detail below.

Figure 1 illustrates the cutting head 100 before assembly to the shaft 200, whereas Figures 2 and 3 illustrate, respectively in a view with partial cutaway and a view in elevation, the cutting head mounted on the shaft.

With reference now to Figure 4, this shows a disc-shaped part 110 (possibly one of the parts 110a and 110b in Figures 1 to 3) contributing to the implementation of the cutting head. It is provided with a central orifice 1100 through which the drive shaft 200 can pass.

This part 110 comprises a set of 45° bevels 111, 111' (outer bevels) and 111'' (central bevel) delimiting internally the portions of the part that are raised and externally the portions of the part that are recess. The overall contour of the bevels is here circular and follows the contour of the disc, set back at a certain distance from this contour.

In particular, two bevels 111, 111'' extend in a rectilinear and adjacent manner the one to the other to delimit a first zone 112 of cutting string strand passageway, this passageway opening onto the outside at a first opening 113 and a second opening 115, for the outlet of a strand of a cutting string. The axis A along which the zone 112 extends is situated a certain distance, marked D, from the centre C of the disc-shaped part.

At the opening 113, the radius of curvature of the bevels is small, it being simply to guide the strand of string when it is put in place.

At the string outlet 115, the bevel 111'' defines a curved bearing zone 120, connected for preference without change of slope on the one hand with the string passageway zone 112 and on the other hand with the circular peripheral zone formed jointly by the three bevels. This curved bearing zone 120 supports the strand of string during cutting, in particular when, when the cutting head rotates, it encounters obstacles resisting cutting and causing it to give way (the direction of rotation of the cutting head being given by the arrow F). It is important to note here, according to one aspect of the invention, that, due to the lateral offset of the string passageway 112 in relation to the centre C of the part 110, that is in relation to the axis of rotation of the cutting head, it is possible to give the curved bearing zone 120 a radius of curvature which is much greater than that which could be achieved, as in the prior art, with a string passageway extending geometrically from the centre C.

Specifically, in the case of the prior art, knowing that the central zone of the cutting head is necessarily occupied by the shaft, very little room is available in the axial direction for implementing on
5 the one hand the locking of the strand of cutting string, and on the other hand the curved bearing surface.

On the contrary, due to the arrangement of the invention, a much greater radius of curvature R can be
10 envisaged and this can (at least locally) be equal to or even significantly greater than the distance D .

It will be noted here that the curved bearing zone may have any curved geometric shape required (circular, with circular sectors of different radius,
15 elliptical, parabolic, etc.). It will be understood in particular that there may be one or more constant radii of curvature, and/or one radius of curvature varying continuously.

Due to a less pronounced curvature of the curved
20 bearing zone, the actions are very considerably reduced as is the fatigue of the strand of string, because the material of the latter is much less stressed, and this is particularly important with modern cutting strings comprising arrangements (teeth, etc.) intended to
25 facilitate cutting, and/or arrangements (recesses, protrusions, etc) intended to reduce noise during rotation, and/or zones of different materials (filled polyamides, etc.) intended for example to increase wear resistance.

30 The disc-shaped part 110 also comprises, on a section of the string strand passageway zone 112, a cavity 114 intended to receive a string locking shoe that will be described later. For the moment, mention

will be made here that this cavity opens out onto the string passageway zone and comprises on the opposite side a vertical, unbevelled surface oriented at an angle relative to the axis A of the string passageway 112, and also comprises, adjacent to the extremity of the surface 116 furthest away from the axis A, a blind recess 117 intended for the wedging of a shoe pressure spring as will be seen in detail later.

Also represented in Figure 4 are holes 118 suitable for being traversed by screws or studs for the assembly of the part 110 with one or more other disc-shaped parts, designed in similar manner.

Finally, Figure 4 shows that the part 110 comprises, with a symmetry of revolution of 180° relative to the arrangements described above, some second passageway, bearing and locking arrangements for a second strand of string, these arrangements being indicated by the same reference marks plus a "prime" mark.

Figure 5 shows in greater detail a cutting head implemented by assembling a first disc-shaped part 110a, comprising the arrangements as illustrated in figure 4, and a second disc-shaped part 110b comprising corresponding arrangements, with a mirror symmetry, such that all these arrangements are placed on top of their counterparts belonging to the other part 110a during assembly.

It is understood that such an assembly forms string strand passageways in regular lozenge shape. By using strands of cutting string of generally square cross-section and slightly smaller than the cross-section of the passageways formed in the head, these passageways retain the strands in an inclination such

that it is a ridge of each string strand which will constitute a leading zone for cutting, to thus improve cutting efficiency.

It will be observed however that such a head may
5 be used with cutting string strands of any cross-section, provided that they can be engaged without being trapped in a string passageway.

It is understood that, on the basis of the arrangements as described with reference to Figure 4,
10 Figure 5 implements a cutting head with two strings situated at the same level in vertical direction and exiting from the head in an oblique direction relative to a strictly radial direction, in two diametrically opposed places.

15 Figure 6 illustrates in elevation another disc-shaped part 110c, constituting a third intermediate part of the head.

This part 110c comprises two sets of arrangements like those represented in Figure 4,
20 respectively on each of its two faces, with preferably a mutual offset of 90° . One of these sets of arrangements forms counterpart arrangements of those of the part 110a, whereas the other of these sets of arrangements forms counterpart arrangements of those of
25 the part 110b. As a corollary, to fit the intermediate part 110c, the arrangements of the parts 110a and 110b are mutually offset at a 90° angle.

It is understood that, in this way, a cutting head is implemented comprising an upper level with two
30 string strands with diametrically opposed outlets, and a lower level with two other string strands with diametrically opposed outlets also, but offset by 90° in relation to the first ones.

This cutting head is illustrated in elevation in Figure 7. Shown in this figure are two openings, respectively 113ac and 113cb, offset at an angle of 90° and belonging respectively to the two levels, the openings for the outlet of the strings not having been represented in this figure.

It has been observed that such an arrangement of strings, with two levels, advantageously provided chopping of the cut plant material when the distance between the planes of the string levels was well chosen. More particularly, and still with reference to Figure 7, it has been observed that, if the distance H2 between the respective planes Pab and Pbc of the two string levels is equal to or greater than approximately 1.8 times the height H1 of a string (corresponding substantially to the height of its passageway), and preferably equal to or less than approximately 5 times this same height H1, then particularly satisfactory chopping is obtained. For example, with a string of square cross-section with a side length of 4 mm, that is a diagonal measuring approximately 5.6 mm, the height offset between the two cutting planes is greater than approximately 10 mm.

In such a configuration, chopping is equally favoured if, as described above, the string outlets are offset at an angle to one another. For preference, and as also described, this offset is such that, in circumferential direction, the string outlets are regularly spaced.

However, irregularly spaced string outlets (which is obtained in particular if the angular offset between the arrangements of the upper level and those

of the lower level is not 90°), a satisfactory result is also obtained.

Figure 8 represents a schematic view from above of the cutting head in Figure 7. Installed in this cutting head are three strands of string 300 which project at the string outlet 115 and which stop substantially at the openings 113. Also represented in this figure are the curved bearing surfaces 120 for the strands of string. The direction of rotation of the head is illustrated by the arrow F.

In addition, it is understood in the light of the foregoing that by using two intermediate parts of the type of part 110c, or more, and two terminal parts 110a and 110, a head can be implemented with any number of levels.

For example, by using an intermediate part that has its upper and lower arrangements mutually offset by 60° , and by providing two of such intermediate parts between the upper and lower parts 110a, 110b, a three-level cutting head is implemented with string outlets regularly distributed in a circumferential direction.

Figure 8A illustrates in perspective the curved bearing surface 120 formed by the head for one individual strand of string 300, represented by a part of its length.

It is understood that such a curved bearing surface is formed by the curved bearing zones 120a, 120b of the two adjacent disc-shaped parts 110a and 110b (in the case of a version such as the one in Figure 5), which in turn belong to the 45° bevels 111'' of the respective parts.

This curved bearing surface therefore presents a V-shaped profile with a 90° bottom angle, that is a

profile suited to the cross-section of the string 300 at the outlet of its passageway. Such a bearing surface is therefore used to retain the string in its optimal cutting orientation at all times, and in particular
5 when, under the effect of resistance from the plants, it comes to rest against the bearing surface 120.

Naturally, the profile of the curved bearing surface will be adapted according to the type of cross-section of the string. In this regard, even in the case
10 of a string of circular cross-section, it can be envisaged that the string rests on a curved bearing zone having a recessed circular profile. This minimizes the fatigue of the string and increases the cutting efficiency by stabilizing its trajectory in the cutting
15 plane when it comes to rest against the said zone. In particular, it avoids wasting kinetic energy in a direction transverse to the direction of cutting (vertical direction in use).

Figures 9 and 10 illustrate the string locking
20 mechanism, mounted inside a pair of disc-shaped parts (parts 110a and 110b in the basic form of implementation with a single cutting level). This mechanism comprises a shoe 400 placed in a housing defined by the cavity 114 formed in one of the disc-shaped parts (see Figure 4), here 110a, and by the
25 counterpart cavity defined in the other disc-shaped part, here 110b, which is juxtaposed to it.

This shoe 400 possesses a first face possessing a plurality of teeth 404 extending transversely to the
30 axis A of the string passageway 112 and intended to bite into the cutting string 300 engaged in the said passageway 112, and an opposite face 402 extending at an oblique angle relative to the abovementioned first

face and intended to rest against the rear face of its housing, defined by the faces 116 of the two disc-shaped parts.

5 A pressure spring 500 acts between a spring seat defined jointly by the blind recesses 117 of the two disc-shaped parts, and a recess 408 formed in a pressure region of the shoe 400, situated in the region of greatest height of the said shoe.

10 On the opposite side (front side), the shoe possesses an inclined section 406 directed at an oblique angle towards the top from the tooth 404 situated furthest forward.

The cutting strand of string 300, pre-cut to the required length, is engaged in its passageway 112 from
15 its outlet opening 115, in the direction of the arrow F' in Figure 9. Thus, it pushes back the shoe 400 against the (moderate) force of the spring 500, the shoe thus being able to rise by sliding against the rear face 116, 116 of its housing by the amount
20 necessary to let the strand of string pass. The strand of string is pushed preferably until its left-hand extremity in Figure 9 reaches the region of the opening 113, as illustrated in this same figure. The operator can thus ensure that the string has been fully engaged
25 beyond the locking shoe. It will be noted here that the inclined front section 406 guides the strand of string so that it passes correctly under the shoe 400, on the toothed side.

It is well understood that, as soon as a pulling
30 force is exerted on the strand of string in the direction opposite to the arrow F', which is typically the case when the device is working, by friction and impacts against the plants, the shoe 400, which actes

as a one-way lock, tends to exert on the strand of string 300, through its teeth 404, a retention force by gripping which is all the greater as the pulling force increases, this being so due to the inclined face 116, 116 of the housing, providing a wedge effect in cooperation with the face 402 of the shoe.

Particular advantages of such a locking mechanism with sliding shoe, in particular when compared with the known mechanisms with toothed cam or similar, reside on the one hand in that the retention force exerted on the strand of string by the shoe, supported extremely firmly and solidly by the rear surface 116, 116 of the shoe housing 114, 114, can be extremely strong and on the other hand in that the extent, according to the length of the string 300, over which the teeth 404 cooperate with the string, can be much greater than with a known cam mechanism.

Other advantages are (i) that the strand of string can be easily inserted into the passageway through the opening 115 and easily removed from the passageway through the opposite opening 113, both being located at the periphery of the head, and (ii) that the locking mechanism can be placed between the passageway 112 and the periphery of the head, i.e. without interfering with the central region of the head in which the arrangements (recess for shaft and nut) for mounting the head on the cutting device are to be positioned.

In the embodiment in Figures 9 and 10, and as is shown in Figure 10, the teeth 404 retaining the strand of string extend in a rectilinear manner in a direction transverse to the string.

According to another advantageous aspect, it can be envisaged that the string strand locking element (moreover whether it is a sliding shoe, a pivoting cam, or any other gripping element), is shaped in a manner to improve the retention of the string.

Thus, while in Figures 9 and 10 the cooperation between the teeth 404 and the string occurs simply at the level of the string ridge situated opposite the shoe, it is envisaged, as illustrated in Figures 11 and 12, that the teeth adopt a profile suited to the shape of the string. In these figures, there are two series of teeth 404a, 404b oriented at 90° to one another to form a profile comprising a recess 403. As a result, each series of teeth may cooperate with a whole face, or a substantial part of such a face, of a string in the case in point of a square cross-section, and the extent of the cooperation between the shoe and the string to retain the latter is further increased.

More generally, any recessed profile can be envisaged at the level of the teeth of the shoe 400 to better receive the string, irrespective of the shape of the cross-section of the latter.

Thus Figure 13 illustrates the case in which the region of the teeth of the shoe 400 has a profile with a central curved recess, and two series of teeth 404a, 404b of convex profile either side of this recess. In this case, it is primarily the double row of contact between the teeth and the string which increases the gripping force.

It will be observed here that the locking shoes in Figures 11, 12 and 13 have an improved string retention efficiency not only with a string of square cross-section disposed as a lozenge, as described, but

also with many other cross-sections of string, and in particular a circular cross-section.

Figure 14 for its part illustrates the case in which, with a cutting string 300 of circular cross-section, use is made of a row of teeth 404 having a convexity suitable for receiving the string, with a radius of curvature of the string and a radius of curvature of the profile of the teeth preferably similar to one another.

It is understood that the use of the string locking element with a recessed profile zone of contact with the string applies not only to the case of a shoe, but also to the case of an element of another type such as a cam.

Thus Figures 15 and 16 illustrate the locking of a cutting string 300, in this case of circular cross-section, with the aid of a cam 400 mounted on a pivot 401 and acted upon by a pressure spring 500. The teeth 404 are disposed on a circular sector eccentric in relation to the axis of rotation defined by the pivot 401.

It is observed in this embodiment that the cam has two rows of teeth 404a, 404b generally straight in the extension of one another (see Figure 16), these two rows being separated by a central groove 403. Such a profile of teeth here further improves the locking of the string with many shapes of string.

Naturally, the present invention is not limited to the embodiments described and represented, and those skilled in the art will be able to provide many variants and modifications.

Moreover, it is understood that the different aspects of the new cutting head described in the

foregoing may most frequently be implemented independently of one another or combined in different manners.

CLAIMS

1. A cutting head for a brush cutter, edge trimmer or similar, of the type comprising a passageway
5 (112) for a cutting string (300) and a mobile string locking element (400) suitable for locking the string (300) in its passageway, characterized in that the passageway is generally offset from a central axis of the head and opens at both ends at the periphery of the
10 head, and in that the locking mobile element is a one way-locking element, whereby a strand of string can be readily inserted into the passageway from a first end opening thereof and extracted from the passageway from the second end opening thereof.

15

2. A cutting head according to claim 1, characterized in that the mobile locking element is located between the passageway and the periphery of the head.

20

3. A cutting head according to claim 1 or 2, characterized in that the locking element comprises a shoe forced to move in translation in an oblique direction relative to the direction of the string
25 passageway and suitable for being acted upon to move closer to the string passageway.

4. A cutting head according to claim 3, characterized in that it comprises a cavity (114)
30 sheltering the locking element and delimited on one side by the string passageway (112) and on an opposite side by a surface (116) oriented at an oblique angle relative to the direction of the string passageway, and

in that the locking element comprises both a working face (404) capable of locking the cutting string and a bearing face (402) oriented at an oblique angle relative to the working face and suitable for sliding
5 against the said obliquely angled surface (116) of the cavity.

5. A cutting head according to Claim 4, characterized in that the working face (404) of the
10 locking element is oriented substantially in one plane.

6. A cutting head according to one of Claims 1 to 5, characterized in that the locking element (400) is acted upon by a pushing member (500).
15

7. A cutting head according to Claim 6, characterized in that the pushing member (500) comprises a compression spring.

20 8. A cutting head according to Claims 5 to 7 taken in combination, characterized in that the pressure spring (500) acts between one surface (117) of the cavity situated in the region where the obliquely angled surface is furthest from the string passageway
25 and a region opposite (408) the locking element.

9. A cutting head according to one of Claims 1 to 8, characterized in that the locking element (400) comprises, in the region of one extremity on the side
30 of engagement with the cutting string, a string guidance cut-away section (406).

10. A cutting head according to one of Claims 1 to 9, characterized in that the locking element comprises on a working face arrangements (404) of gripping with the string.

5

11. A cutting head according to Claim 10, characterized in that the gripping arrangements comprise teeth (404).

10 12. A cutting head according to one of Claims 10 and 11 taken in combination with one of Claims 4 and 5, characterized in that the gripping arrangements (404) are provided substantially along the whole extent of the working face of the locking element.

15

13. A cutting head according to one of Claims 1 to 12, characterized in that the locking element (400) comprises in a working face a longitudinal slot (403) suitable for at least partially receiving the cutting
20 string.

14. A cutting head according to one of Claims 1 to 13, characterized in that the cutting string (300) presents a rugged section, and in that the locking
25 element (400) is suitable for acting on a ridge of the string.

15. A cutting head according to one of Claims 1 to 14, characterized in that the locking element (400)
30 is suitable for moving in translation in a direction generally transverse to a radial direction of the head.

16. A vegetation cutting device such as a brush
cutter, edge trimmer or similar, characterized in that
it comprises a cutting head (100) according to one of
Claims 1 to 15 and a motor suitable for driving said
5 head in rotation.

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FIG. 1

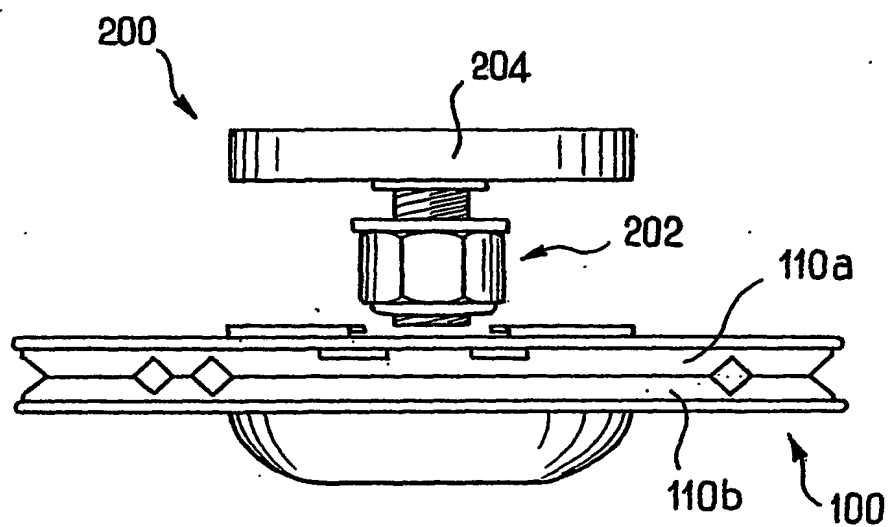


FIG. 2

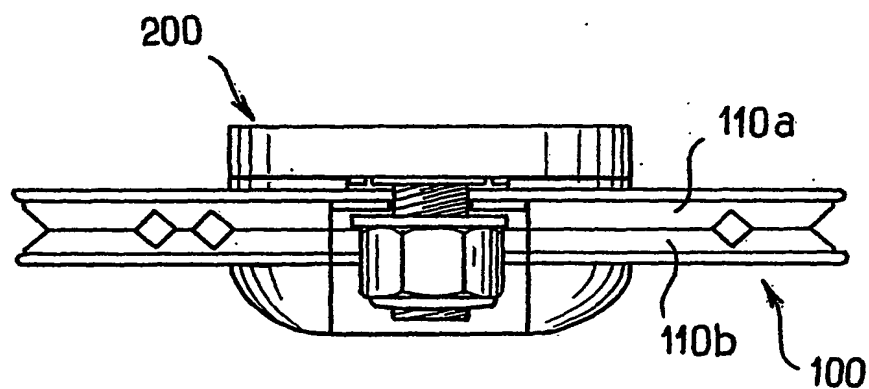


FIG. 3

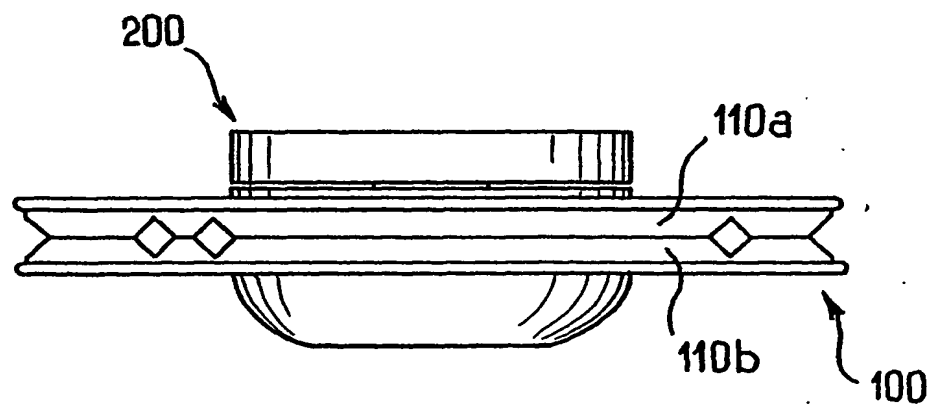
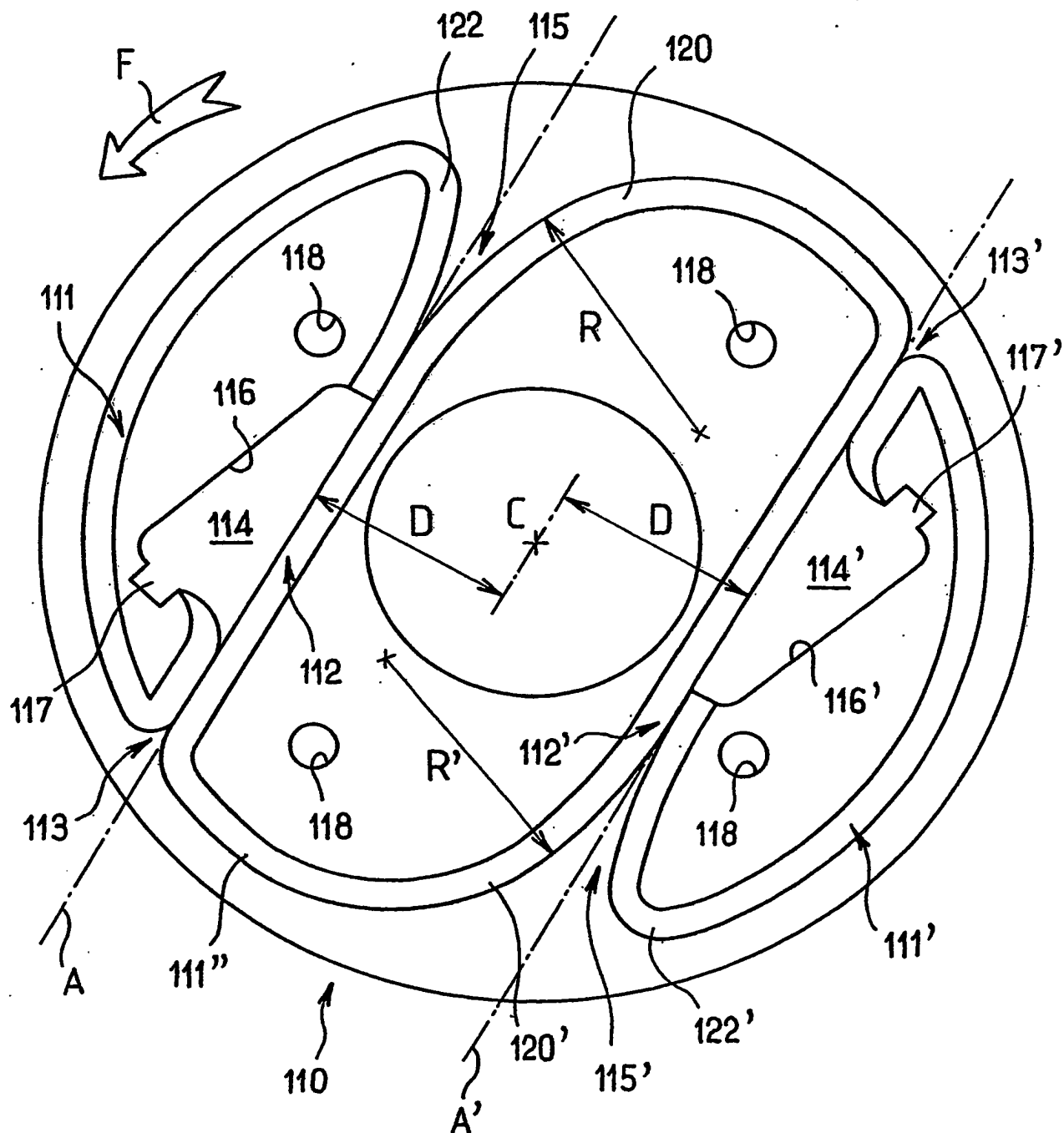


FIG. 4



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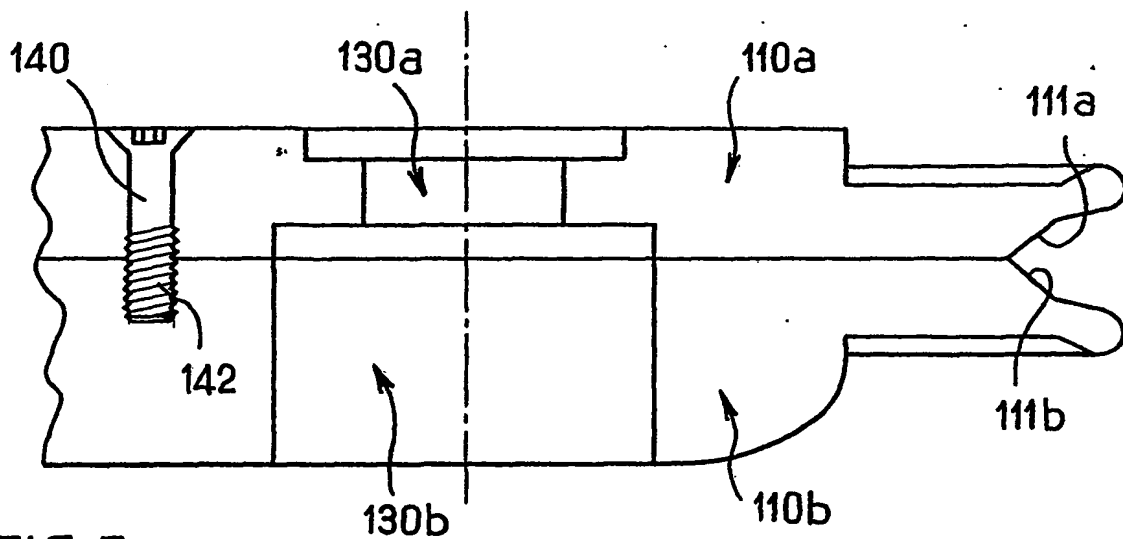


FIG. 5

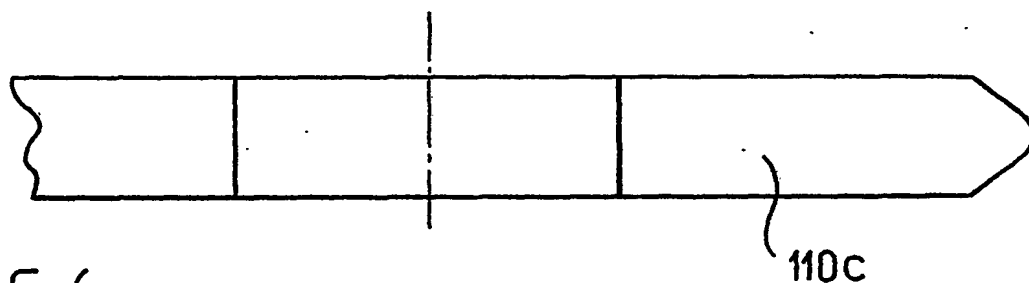


FIG. 6

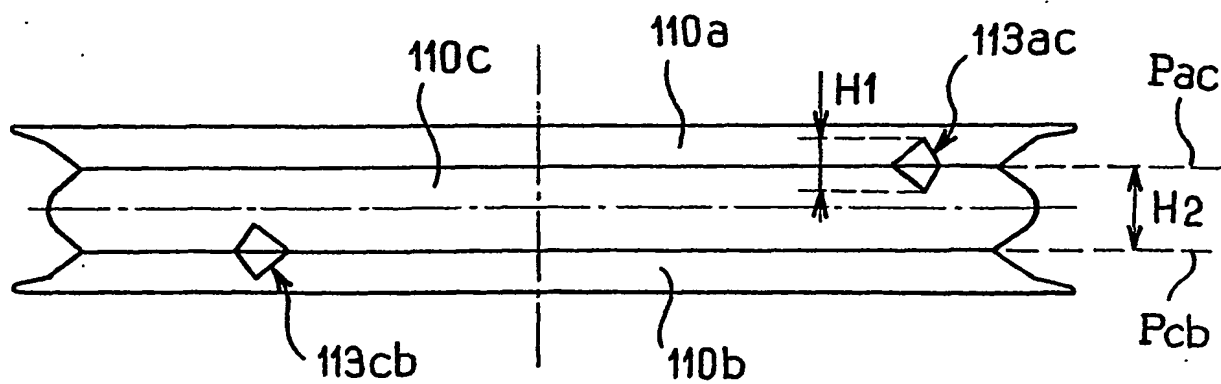
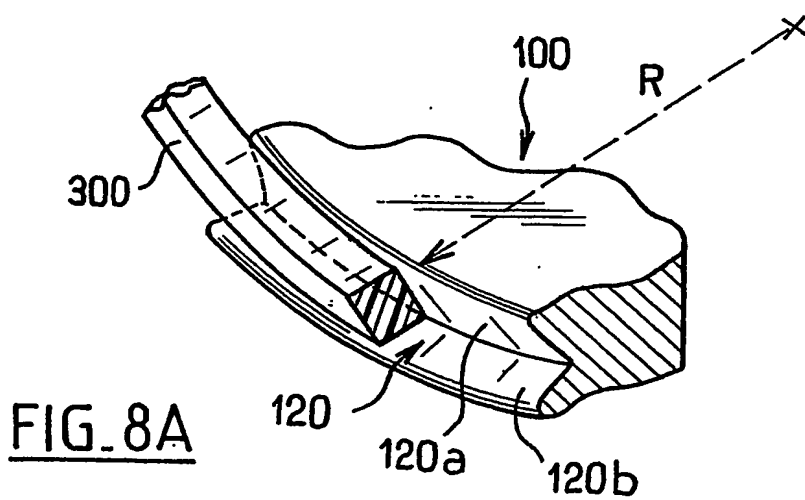
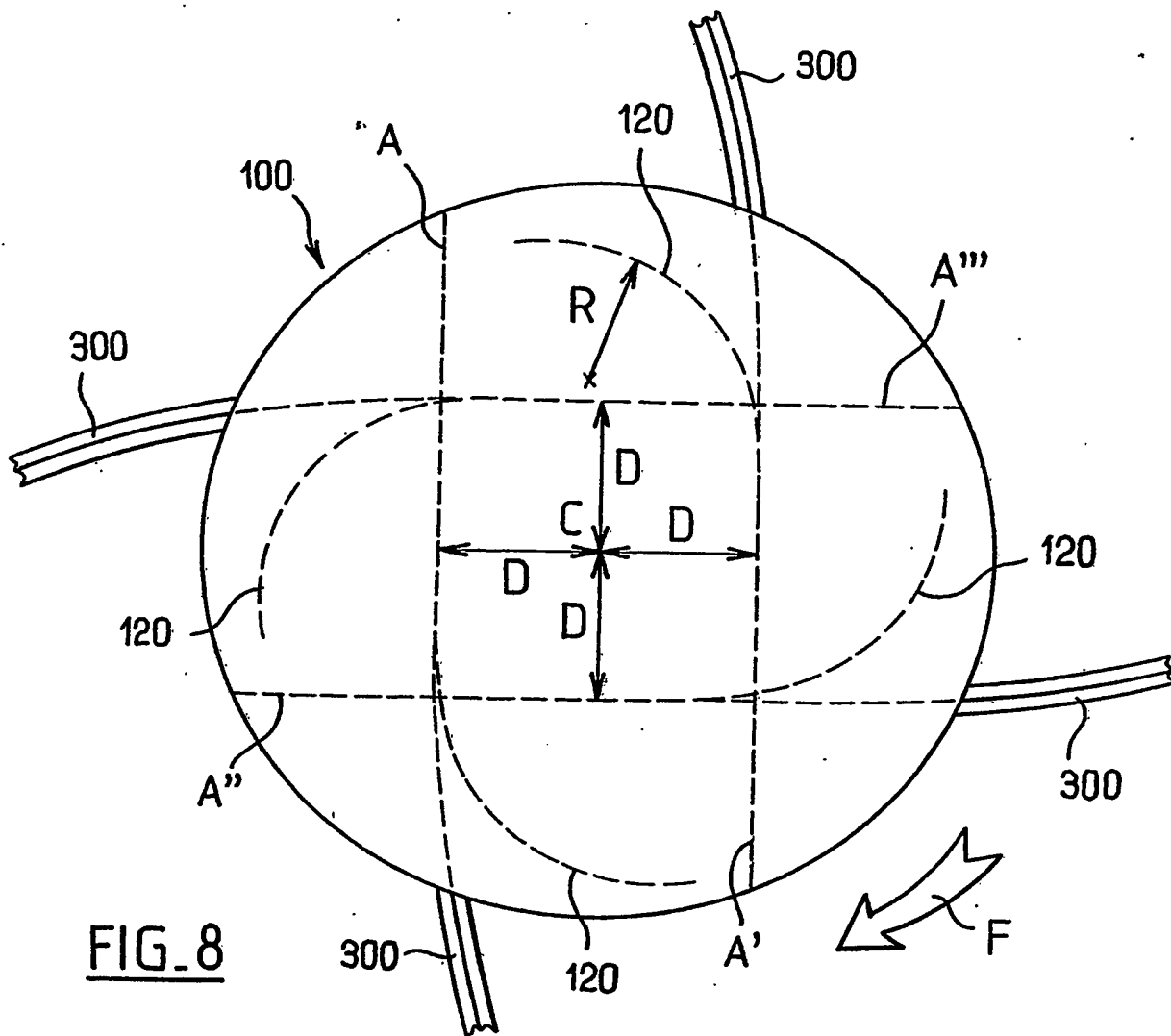


FIG. 7

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FIG. 9

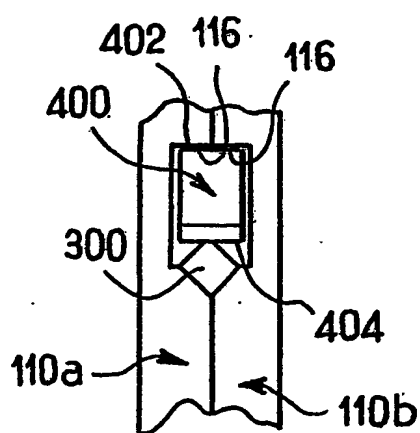
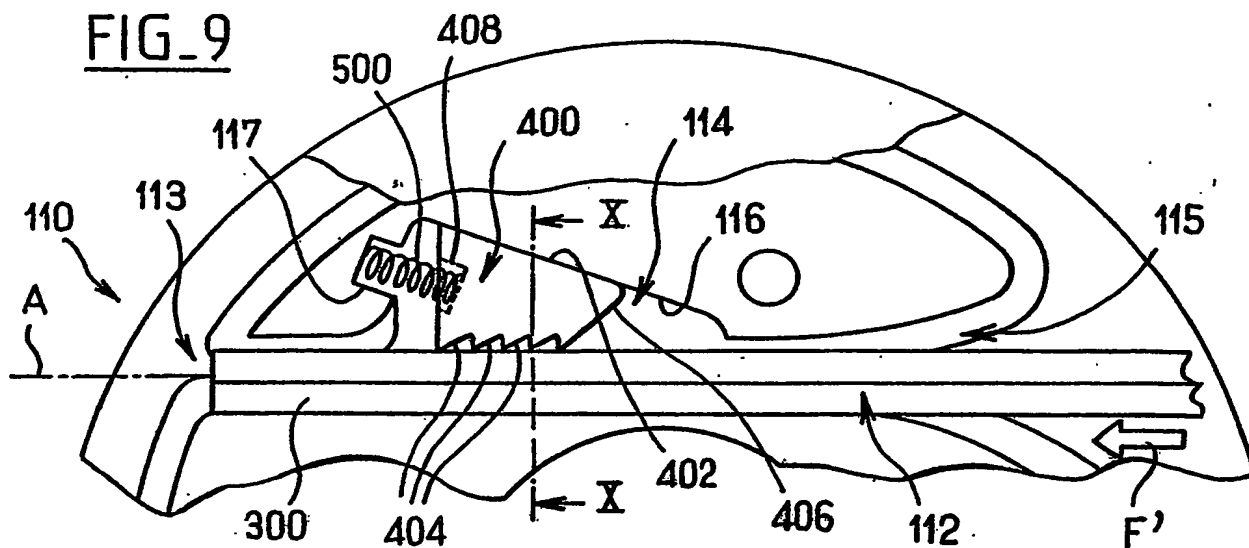


FIG. 10

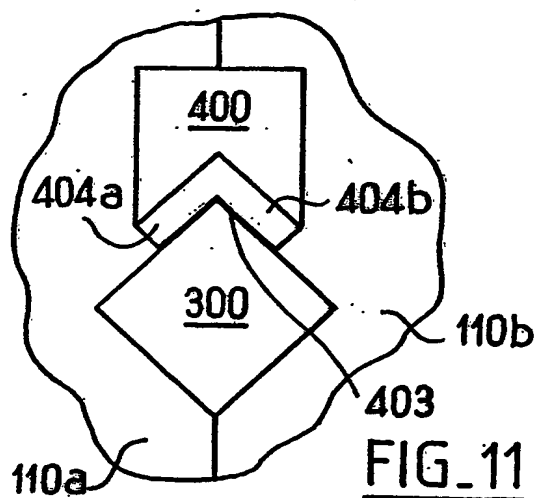


FIG. 11

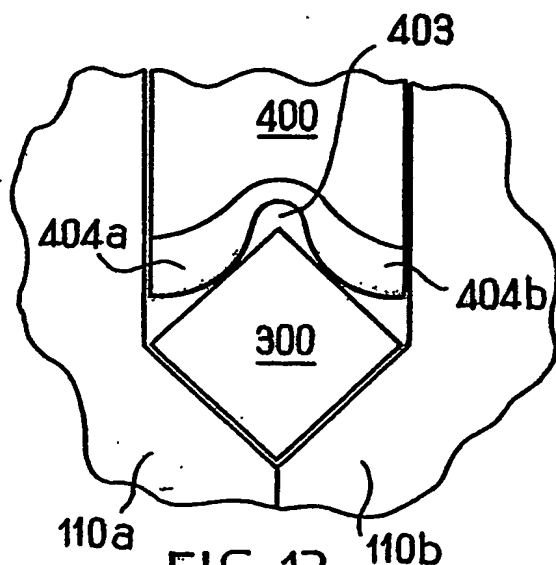


FIG. 13

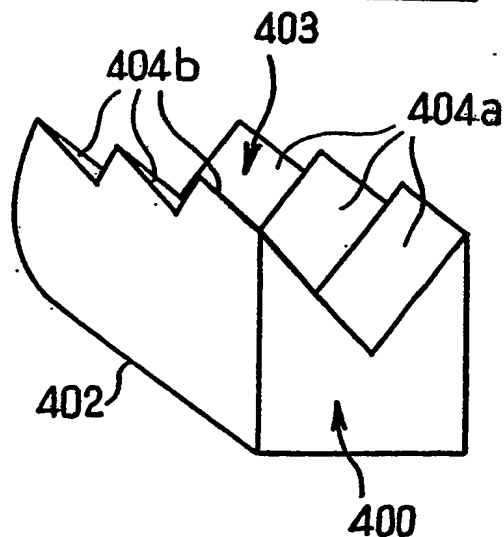


FIG. 12

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FIG. 14

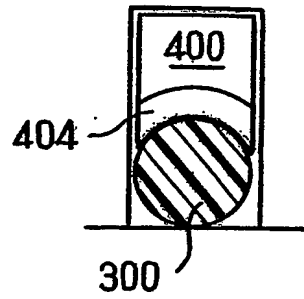


FIG. 15

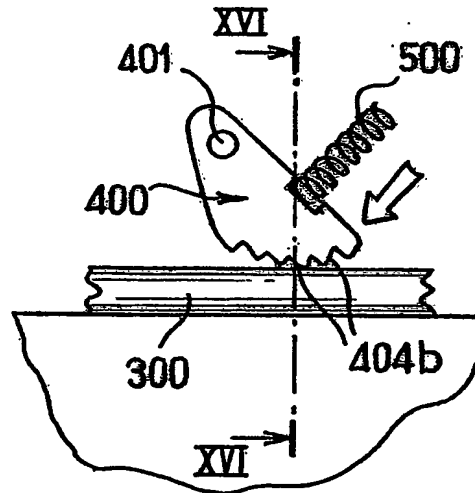


FIG. 16

